

SAFETY DATA SHEET PAC R

SECTION 1: IDENTIFICATION

PRODUCT IDENTIFIER: PAC R

OTHER MEANS OF IDENTIFICATION: Sodium carboxymethyl cellulose: PAC

RECOMMENDED USE: Oilwell drilling fluid additive

RESTRICTIONS ON USE: None

SUPPLIER IDENTIFIER: In Canada: In USA:

Di-Corp Jentech Drilling Services

8750-53 Ave 2815 W Houston Ave Edmonton, AB T6E 5G2 Apache Junction, AZ 85120

EMERGENCY PHONE NUMBER: In Canada: In USA:

780-440-4923 775-424-3045

780-468-4064 (24hr)

SECTION 2: HAZARD IDENTIFICATION

CLASSIFICATION: Combustible Dust – Category 1

LABEL SYMBOLS: Not applicable

SIGNAL WORD: Warning

HAZARD STATEMENTS: May form combustible dust concentrations in air

OTHER HAZARDS: None

Prevention

Prevent dust accumulation to minimize explosion hazard. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground and bond container and receiving equipment. Use explosion-proof electrical, ventilating and lighting equipment. Use

PRECAUTIONARY STATEMENTS: non-sparking tools.

Response

In case of fire: Use CO2, dry chemical or foam for extinction.

Storage

Store in a dry place. Store in a closed container.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

CHEMICAL NAME CAS NUMBER CONCENTRATION Sodium carboxymethyl cellulose 9004-32-4 97 - 100% (w/w)

SECTION 4: FIRST AID MEASURES

SKIN CONTACT: Brush away excess material and wash with water. If irritation develops, obtain medical

attention.

EYE CONTACT: Immediately flush with gently flowing warm water particles are removed. If irritation persists,

obtain medical attention.

INGESTION: Rinse mouth with water. Drink 1 to 2 glasses of water. If symptoms develop obtain medical

attention. Never give anything by mouth if patient is unconscious, rapidly losing consciousness

or convulsing.

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INHALATION: Move to fresh air. Apply oxygen or artificial respiration if required. Obtain immediate medical

attention if breathing difficulties or distress continues.

 ${\tt MOST\ IMPORTANT\ SYMPTOMS\ /\ EFFECTS:}$

IMMEDIATE MEDICAL ATTENTION /

SPECIAL TREATMENT:

No known effects. Treat symptomatically.

SECTION 5: FIRE-FIGHTING MEASURES

SUITABLE EXTINGUISHING MEDIA: Carbon dioxide, dry chemical, water spray or foam.

UNSUITABLE EXTINGUISHING MEDIA: Not available.

SPECIFIC FIRE HAZARDS: May form an explosive dust/air mixture in the presence of an ignition source.

Dust explosion class: St1

Dust deflagration index (Kst): <200 m.b_/s Explosive properties: Not explosive

Minimum ignition energy: >2300 mJ (with induction)

May burn under fire conditions.

HAZARDOUS COMBUSTION PRODUCTS: Oxides of carbon.

SPECIAL PROTECTIVE EQUIPMENT & Self-contained breathing apparatus required for fire-fighting personnel. Move from fire area if

PRECAUTIONS: possible.

SECTION 6: ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIMENT AND EMERGENCY PROCEDURES

Use appropriate safety equipment. Eliminate ignition sources. Non-sparking tools should be used as dust/air mixtures may explode violently. Forms slippery surfaces when wet.

METHODS AND MATERIALS FOR CONTAINMENT AND CLEAN UP

Collect spilled material by vacuum if possible to avoid generation of dust. Collect uncontaminated material for repackaging. Collect contaminated material in an approved container for disposal. Wash spill area with water until non-slippery.

SECTION 7: HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING

Avoid skin and eye contact. Wash thoroughly after handling. Avoid breathing dust. Avoid creating dust cloud during handling. Use only in a well ventilated area.

CONDITIONS FOR SAFE STORAGE & INCOMPATIBILITIES

Store in a cool, dry area away from incompatible materials. Keep away from heat and sources of ignition. Dust generated in handling of this product can be explosive if sufficient quantities are mixed in air in which case ignition sources should be avoided. Slippery when wet.

SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

EXPOSURE LIMITS: Not available.

ENGINEERING CONTROLS: Use local exhaust ventilation, process enclosure or other engineering controls as required to

maintain dust concentration below TLV's.

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PERSONAL PROTECTIVE MEASURES

RESPIRATORY PROTECTION: Respiratory protection should be worn when there is a potential to exceed exposure limit

requirements or guidelines.

PROTECTIVE GLOVES: Not required.

EYE PROTECTION: Safety glasses with side-shields or chemical goggles.

OTHER PROTECTIVE EQUIPMENT (SPECIFY): Ensure eye-wash station and emergency shower are available.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: Off-white powder

ODOUR: Odourless
ODOUR THRESHOLD: Not applicable

pH: 6-8.5 (1% aqueous solution)

MELTING POINT / FREEZING POINT: Not available **BOILING POINT / RANGE:** Not available FLASH POINT: Not applicable **EVAPORATION RATE:** Not available Combustible solid FLAMMABILITY: FLAMMABILITY / EXPLOSIVE LIMITS: Not available **VAPOUR PRESSURE:** Not available VAPOUR DENSITY: Not available

RELATIVE DENSITY: 1.5

SOLUBILITY: Soluble in water; forms gel

PARTION COEFFICIENT: Not available

AUTO-IGNITION TEMPERATURE: 170°C (Method: EN 15188)

DECOMPOSITION TEMPERATURE: Not available VISCOSITY: Not available

SECTION 10: STABILITY AND REACTIVITY

REACTIVITY:

CHEMICAL STABILITY:

POSSIBILITY OF HAZARDOUS REACTIONS:

No information available

Stable under normal conditions

Polymerization will not occur

CONDITIONS TO AVOID: Keep away from open flames, hot surfaces and sources of ignition. Dust may form explosive

mixture in air.

INCOMPATIBLE MATERIALS: Keep away from strong oxidizers.

HAZARDOUS DECOMPOSITION PRODUCTS: No information available.

SECTION 11: TOXICOLOGICAL INFORMATION

PRODUCT TOXICITY: LD50 (oral, rat) > 5000 mg/kg

SKIN CONTACT: May cause drying.

EYE CONTACT: May cause slight irritation.

INGESTION: No adverse effects expected from incidental ingestion.

INHALATION: High dust levels may cause upper respiratory tract irritation.

CARCINOGENICITY: Not listed by IARC, NTP, ACGIH or OSHA.

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TERATOGENICITY: Not toxic based on available information.

REPRODUCTIVE TOXICITY: Not toxic based on available information.

MUTAGENICITY: Not mutagenic based on available information.

CHRONIC TOXICITY: No information available.

TARGET ORGAN EFFECTS: No information available.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICITY: LC50 > 100 mg/L/96 hr (danio rario)

PERSISTENCE AND DEGRADABILITY: Inherently biodegradable.

BIOACCUMULATIVE POTENTIAL: Not likely to bioaccumulate.

MOBILITY IN SOIL: No information available.

OTHER ADVERSE EFFECTS: No information available.

SECTION 13: DISPOSAL CONSIDERATIONS

Dispose/incinerate in accordance with federal, state and local regulations. It is the responsibility of the end-user to determine if material meets the criteria of hazardous waste at the time of disposal.

SECTION 14: TRANSPORTATION INFORMATION

UN NUMBER: Not applicable
PROPER SHIPPING NAME: Not applicable
CLASS: Not applicable
PACKING GROUP: Not applicable
IMDG HAZARDS: Not applicable
BULK TRANSPORT: Not applicable
SPECIAL PRECAUTIONS: Not applicable

SECTION 15: REGULATORY INFORMATION

DSL: On the DSL.

WHMIS CLASS: Not controlled

TSCA: All ingredients are listed or exempt from listing.

SECTION 16: OTHER INFORMATION

REVISION DATE: July 29, 2025 REPLACES: June 24, 2025

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